# Under sill units Type IDB



Row of nozzles



Levelling feet



Eurovent certification



Tested to VDI 6022



## Brüstungsinduktionsdurchlass für Nennlängen von 600, 900, 1200, 1350 mm mit vertikalem Wärmeübertrager und Kondensatwanne

Under sill induction unit with 2-pipe or 4-pipe heat exchanger, of compact height, for installation under a sill or on a wall. The condensate drip tray is useful if the temperature temporarily falls below the dew point.

- High heating and cooling capacity with a low conditioned primary air volume flow rate and low sound power level
- High comfort levels due to low airflow velocity in the occupied zone
- Four nozzle variants to optimise induction based on demand

Optional equipment and accessories

- Control equipment
- Lint screen to protect the heat exchanger from contamination
- Powder coating in many different colours, e.g. RAL CLASSIC

02/2017 – DE/en TROX® TECHNIK

# Under sill units General information

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Application	Application	– Supply a	ir discharge as inducing displacemen		
	<ul> <li>Type IDB under sill induction ut</li> </ul>				
	height, for installation on an ex		neat exchanger as 2-pipe or 4-pipe		
	under a sill.		optional condensate drip tray includin		
	<ul> <li>Inducing displacement flow</li> </ul>	-	ate drain that can be connected to a		
	<ul> <li>2-pipe or 4-pipe heat exchange</li> </ul>	rs enable good condens	ate pipe (to be provided by others)		
	comfort levels with a low condition		nnections at the narrow side, Ø12 mr		
	air volume flow rate		Cu pipe, with plain tails or with G1/2" external		
	<ul> <li>Energy-efficient solution since</li> </ul>		thread, or with a G1⁄2" union nut; with flat sea		
	heating and cooling		,		
		Nominal si	zes		
	Special characteristics	- 600, 900	, 1200 mm		
Description	Variants		on features		
	Heat exchanger		suitable for circular ducts to EN 1506		
	<ul> <li>2: 2-pipe systems</li> </ul>	or EN 13			
	<ul> <li>4:4-pipe systems</li> </ul>		<ul> <li>Four nozzle variants to optimise induction based on demand</li> </ul>		
	Nozzle variants		es on the heat exchanger		
	– M: Medium		es on the near exchanger		
	– G: Large	Materials a	ind surfaces		
	– U: Extra large	<ul> <li>Casing, r</li> </ul>	primary air plenum and feet made of		
	<ul> <li>2U: Two nozzle rows, extra larg</li> </ul>		ed sheet steel		
	20. 100 102210 10000, 0x114 1419		en made of stainless steel		
	Construction	<ul> <li>Heat exc</li> </ul>	hanger with copper tubes and		
	<ul> <li>Galvanised</li> </ul>	aluminiu	•		
	- P1: Powder-coated RAL 9005,	black, gloss – Exposed	surfaces either untreated or powder-		
	level 70 %		lack (RAL 9005)		
		<ul> <li>Heat exc</li> </ul>	hanger also in black (RAL 9005)		
	Attachments				
	<ul> <li>Water connection A1: G<sup>1</sup>/<sub>2</sub>" extension</li> </ul>		and guidelines		
	flat seal		are certified by Eurovent		
	<ul> <li>Water connection A2: G½" unio</li> </ul>		2.432) and listed on the Eurovent		
	seal	website			
	<ul> <li>Condensate drip tray</li> </ul>	- Declarati	ion of hygiene conformity to VDI 6022		
	<ul> <li>Lint screen</li> </ul>	Maintenan	Ce.		
	Accessories		ng parts, hence low maintenance		
	<ul> <li>Wall and floor fixing</li> </ul>		exchanger can be vacuumed with ar		
	Useful additions		l vacuum cleaner if necessary 2, Part 1, applies (Hygiene		
	<ul> <li>Connecting hoses</li> </ul>		ents for ventilation and air-		
	<ul> <li>Control equipment consisting of</li> </ul>		ning systems and units)		
	including a controller with integ	ral room	ing systems and utilis		

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temperature sensor; valves and valve

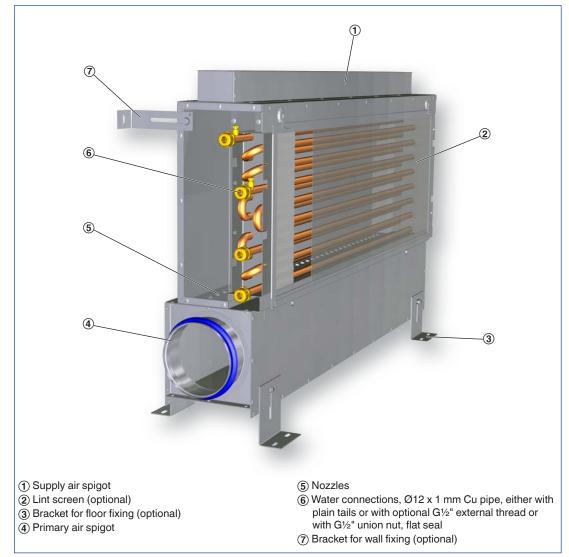
actuators; and lockshields - X-AIRCONTROL control system

## 02/2017 - DE/en

#### **Functional description**

Under sill induction units provide centrally conditioned primary air (fresh air) to the room and use heat exchangers for cooling and/or heating. The primary air is discharged through nozzles and induces secondary air (room air), which passes through the heat exchanger.

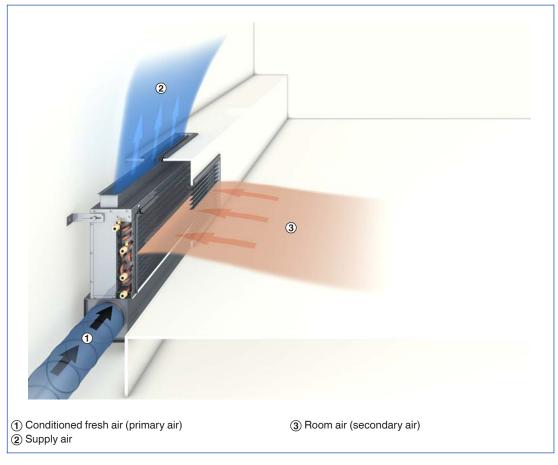
Primary and secondary air mix and are then supplied to the room as an inducing displacement flow.



#### Schematic illustration of the IDB

# Under sill units **Function**

#### Principle of operation – IDB



Nominal length	600, 900, 1200 mm
Length	643, 943, 1243 mm
Height	Min. 555 mm, max. 605 mm
Width	155 mm
Primary air volume flow rate	4 – 40 l/s or 14 – 144 m³/h
Cooling capacity	Up to 950 W
Heating capacity	Up to 470 W
Max. operating pressure, water side	6 bar
Max. operating temperature, water side	75 °C

# The quick sizing table contains operating points for defined reference units.

#### Quick sizing – spigot diameter 100 mm

		F	Primary air		2		Coo	ling		Heating		
			Ň	Δp <sub>t</sub>	L <sub>WA</sub>	2-pipe and 4-pipe systems			IS	4-	pipe system	n
L <sub>N</sub>	1					Q <sub>tot</sub>	Ф <sub>wк</sub>	Δt <sub>w</sub>	Δp <sub>w</sub>	$\dot{Q}_{WH} = \dot{Q}_{tot}$	∆t <sub>w</sub>	Δp <sub>w</sub>
		l/s	m³/h	Pa	dB(A)	V		К	kPa	W	К	kPa
		3	10.8	71	<20	193	157	- 1.2	2.44	180	3.1	0.19
	М	5	18.0	199	22	275	214	-1.7	2.44	246	4.2	0.19
		7	25.2	389	32	346	262	-2.0	2.44	301	5.2	0.19
		5	18.0	51	<20	238	178	-1.4	2.44	203	3.5	0.19
600	G	9	32.4	166	23.5	365	256	-2.0	2.44	294	5.1	0.19
		12	43.2	295	32	450	305	-2.4	2.44	351	6.0	0.19
		10	36.0	67	<20	346	226	-1.8	2.44	259	4.5	0.19
	U	15	54.0	152	27	473	292	-2.3	2.44	336	5.8	0.19
		20	72.0	270	35	590	349	-2.7	2.44	403	6.9	0.19
		5	18.0	83	<20	304	243	-1.9	3.13		4.8	0.24
	М	7.5	27.0	187	24	399	308	-2.4	3.13	355	6.1	0.24
		10	36.0	333	32	484	362	-4.8	3.13	420	7.2	0.24
		10	36.0	86	<20	427	307	-2.4	3.13	353	6.1	0.24
900	G	15	54.0	194	29	570	389	-3.0	3.13	449	7.7	0.24
		20	72.0	345	38	699	458	-3.6	3.13	531	9.1	0.24
		15	54.0	64	<20	505	324	-2.5	3.13		6.4	0.24
	U	20	72.0	115	28	628	386	-3.0	3.13	446	7.7	0.24
		25	90.0	180	35	743	441	-3.4	3.13		8.8	0.24
		5	18.0	45	<20	326	266	-2.1	3.83	306	5.3	0.29
	м	10	36.0	182	25	516	395	-3.1	3.83	457	7.9	0.29
		15	54.0	410	37	674	493	-3.9	3.83	572	9.8	0.29
		10	36.0	47	<20	453	332	-2.6	3.83		6.6	0.29
1200	G	15	54.0	107	23	601	320	-3.3	3.83	486	8.4	0.29
		20	72.0	190	32	735	494	-3.9	3.83	573	9.9	0.29
		20	72.0	64	25	656	415	-3.2	3.83	480	8.3	0.29
	U	30	108.0	145	37	886	524	-4.1	3.83	609	10.5	0.29
		40	144.0	257	46	1097	614	-4.8	3.83	717	12.3	0.29

1 Nozzle variant

#### **Reference values**

Parameter	Cooling	Heating	
t <sub>R</sub>	16 °C	22 °C	
t <sub>Pr</sub>	26 °C	22 °C	
t <sub>wv</sub>	16 °C	50 °C	
V̂ <sub>₩</sub>	110 l/h	50 l/h	

Air-regenerated noise

#### Quick sizing – spigot diameter 125 mm

		Primary air			2	Cooling				Heating		
	1	V <sub>Pr</sub>	V <sub>Pr</sub>	٨٣	1	2-pipe and 4-pipe systems			4-pipe system			
L <sub>N</sub>		<sup>v</sup> Pr	<sup>v</sup> Pr	Δp <sub>t</sub>	L <sub>WA</sub>	Q <sub>tot</sub>	Q <sub>wк</sub>	Δt <sub>w</sub>	Δp <sub>w</sub>	$\dot{Q}_{WH} = \dot{Q}_{tot}$	Δt <sub>w</sub>	Δp <sub>w</sub>
		l/s	m³/h	Pa	dB(A)	N	/	К	kPa	W	К	kPa
		20	72.0	71	<20	496	255	-2.0	2.44	254	4.4	0.19
600		28	100.8	139	30	652	315	-2.5	2.44	316	5.4	0.19
		35	126.0	218	36	783	361	-2.8	2.44	364	6.3	0.19
		20	72.0	30	<20	525	283	-2.2	3.13	283	4.9	0.24
900	2U	30	108.0	67	26	726	364	-2.8	3.13	367	6.3	0.24
		40	144.0	120	35	915	432	-3.4	3.13	439	7.5	0.24
		26	93.6	28	20	674	360	-2.8	3.83	362	6.2	0.29
1200		30	108.0	38	25	753	391	-3.1	3.83	395	6.8	0.29
		40	144.0	67	34	946	463	-3.6	3.83	472	8.1	0.29

 $\textcircled{1} \mathsf{Nozzle variant}$ 

Air-regenerated noise

#### **Reference values**

Parameter	Cooling	Heating	
t <sub>R</sub>	16 °C	22 °C	
t <sub>Pr</sub>	26 °C	22 °C	
t <sub>wv</sub>	16 °C	50 °C	
└ <sub>w</sub>	110 l/h	50 l/h	

This specification text describes the general properties of the product.

#### Description

Induction units of Type IDB, for under sill or wall installation, with one-way discharge and high thermal output, providing high thermal comfort levels.

For installation under the sill or on a wall. The units consist of a casing with a primary air plenum, spigot, non-combustible nozzles, and vertical heat exchanger; a condensate drip tray is optional.

#### **Special characteristics**

- Supply air discharge as inducing displacement flow
- Vertical heat exchanger as 2-pipe or 4-pipe system, optional condensate drip tray including condensate drain that can be connected to a condensate pipe (to be provided by others)
- Water connections at the narrow side, Ø12 mm Cu pipe, with plain tails or with G½" external thread, or with a G½" union nut; with flat seal

#### Materials and surfaces

 Casing, primary air plenum and feet made of galvanised sheet steel

- Lint screen made of stainless steel
- Heat exchanger with copper tubes and aluminium fins
- Exposed surfaces either untreated or powdercoated black (RAL 9005)
- Heat exchanger also in black (RAL 9005)

#### Construction

- Galvanised
- P1: Powder-coated RAL 9005, black, gloss level 70 %

#### **Technical data**

- Nominal length: 600, 900, 1200 mm
- Length: 643, 943, 1243 mm
- Height: Min. 555 mm, max. 605 mm
- Width: 155 mm
- Primary air volume flow rate: 4 40 l/s or 14 – 144 m<sup>3</sup>/h
- Cooling capacity: up to 950 W
- Heating capacity: up to 470 W
- Max. operating pressure: 6 bar
- Max. operating temperature: 75 °C

#### IDB

 $IDB - 2 - G - RE - A1 - SL - KW / 1200 \times 123 / WB / G3 / FS / VS$   $\downarrow 1 2 3 4 5 6 7 8 9 10 11 12 13$ 

#### 1 Type

IDB Under sill induction units

#### 2 Heat exchanger

- 2 2-pipe
- 4 4-pipe

#### 3 Nozzle variants

- M Medium
- G Large
- U Extra large
- 2U 2 rows, extra large

#### [4] Arrangement of the water connection

- RE Right side
- LI Left side

#### 5 Water connections

- No entry: Ø12 mm pipe with plain tails
- A1 With G<sup>1</sup>/<sub>2</sub>" external thread and flat seal
- A2 With G<sup>1</sup>/<sub>2</sub>" union nut and flat seal

#### 6 Arrangement of air connections

- SL Left side
- SR Right side
- VM Front, centre

#### 7 Condensate drip tray

- No entry: none
- KW With

# 8 Nominal length [mm] 600

- 900
- 1200
- 1350

9 Spigot diameter [mm]

98 123

3

10 Fixing material (supplied separately)

- No entry: none
- W0 Wall fixing
- B0 Floor fixing
- WB Wall and floor fixing

#### 11 Surface of casing and heat exchanger

- No entry: untreated
- G1 RAL 9005, black
- G3 RAL 9005, black, heat exchanger only

#### 12 Lint screen

- No entry: none
- FS With

#### 13 Valves and actuators

- No entry: none
- VS With

#### Order examples

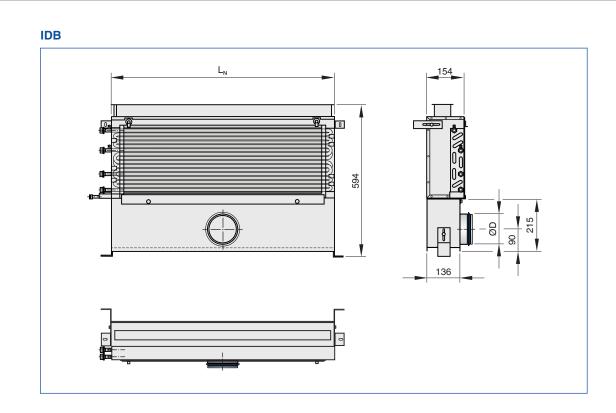
#### IDB-2-G-RE-SL/1200×123

Heat exchanger	2-pipe
Nozzle variant	Large
Arrangement of the water connection	Right side
Arrangement of the air connection	Left side
Nominal length	1200 mm
Spigot diameter	Ø123 mm

#### IDB-4-U-LI-SL-KW/1200×123/WB/G1/FS/VS

Heat avalances	1 1
Heat exchanger	4-pipe
Nozzle variant	Extra large
Arrangement of the water connection	Left side
Arrangement of the air connection	Left side
Condensate drip tray	With
Nominal length	1200 mm
Spigot diameter	Ø123 mm
Wall and floor fixing	With
Surface of casing and heat exchanger	Black
Lint screen	With
Valves and actuators	With

# Under sill units **Dimensions and weight**



### Dimensions [mm]

L <sub>N</sub>	ØD
600 000 1200	98
600, 900, 1200	123

### Weight [kg]

L <sub>N</sub> [mm]	600	900	1200
Unit	9	15	21
Contained water	1.2	1.8	2.4
Condensate drip tray	0.6	0.9	1.2
Lint screen	0.8	1.1	1.4

#### Installation example



Installation example



#### Installation and commissioning

- Under sill or wall installation
- Side entry primary air spigot at the narrow side or front
- Installation and connections to be performed by others; fixing, connection and sealing material to be provided by others
- The unit can be fixed to the floor and/or to the wall with the fixing material supplied (accessory)
- Heat exchangers are fitted with water flow and water return connections at the narrow side

# Under sill units Basic information and nomenclature

L<sub>N</sub> [mm] Nominal length

L<sub>WA</sub> [dB(A)] Sound power level

t<sub>Pr</sub> [°C] Primary air temperature

twv [C°] Water flow temperature – cooling/heating

t<sub>R</sub> [C°] Room temperature

t<sub>R</sub> [C°] Room temperature

t<sub>AN</sub> [C°] Secondary air intake temperature

Q<sub>Pr</sub> [W] Thermal output – primary air

Q<sub>tot</sub> [W] Thermal output – total

Q<sub>w</sub> [W] Thermal output – water side, cooling/heating

V<sub>Pr</sub> [I/s] Primary air volume flow rate

V॑<sub>Pr</sub> [m³/h] Primary air volume flow rate

 $\dot{V}_{W}$  [I/h] Water flow rate – cooling/heating

└ [l/h]

Schematische Darstellung Misch-Quell-Lüftung

Volume flow rate

Δt<sub>w</sub> [K] Temperature difference – water

**Δp<sub>w</sub> [kPa]** Pressure drop, water side

**Δp**<sub>t</sub> **[Pa]** Total pressure drop, air side

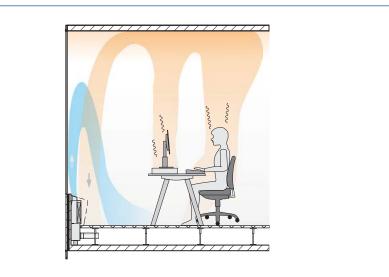
 $\Delta t_{Pr} = t_{Pr} - t_R [K]$ Difference between primary air temperature and room temperature

 $\begin{array}{l} \Delta t_{RWV} = t_{WV} - t_{R} \ [K] \\ \mbox{Difference between water flow temperature and} \\ \mbox{room temperature} \end{array}$ 

Δt<sub>Wm-Ref</sub> [K] Difference between mean water temperature and reference temperature

L<sub>N</sub> [mm] Nominal length

Inducing displacement flow The supply air is discharged near the external wall and with a medium velocity between 1.0 and 1.5 m/s. Due to the induction effect the supply air velocity is rapidly reduced such that, in cooling mode, the supply air displaces the room air over the entire floor area. The convection from people and other heat sources causes the fresh air from the pool to rise and create comfortable conditions in the occupied zone.



#### Heat exchanger

The maximum water-side operating pressure for all heat exchangers is 6 bar. The maximum water flow temperature (heating circuit) for all heat exchangers is 75 °C; if flexible hoses are used, the water flow temperature should not exceed 55 °C. Units for other pressures and temperatures are available on request. The water flow temperature (cooling circuit) should be at least 16 °C such that it does not permanently fall below the dew point. For units with a condensate drip tray the water flow temperature may be reduced to 15 °C.

#### Heat exchanger as 2-pipe system

Air-water systems with a 2-pipe heat exchanger may be used for either heating or cooling. In

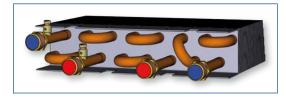
#### Wärmeübertrager 2-Leiter-System



#### Heat exchanger as 4-pipe system

Air-water systems with a 4-pipe heat exchanger may be used for both heating and cooling. Depending on the season, i.e. especially in spring

#### Wärmeübertrager 4-Leiter-System



summer and exclusively for heating in winter.

changeover mode it is possible to use all units

within a water circuit exclusively for cooling in

and autumn, it may be possible that an office has to be heated in the morning and cooled in the afternoon.